

PATENT SPECIFICATION



Application Date: Sept. 3, 1932. No. 24,637 / 32.

400,397

Complete Accepted: Oct. 26, 1933.

COMPLETE SPECIFICATION.

Improvements in or relating to Securing Devices.

(Communication from ALBERT J. WEATHERHEAD, Jr., a Citizen of the United States of America, of 708, Frankfort Avenue, Cleveland, Ohio, 5 United States of America).

I, ARTHUR HAROLD STEVENS, B.Sc. (Lond.), F.C.S., Fellow of the Chartered Institute of Patent Agents, a Subject of the King of Great Britain, of the Firm of 10 White, Langner, Stevens, Parry & Röllinson, 5-9, Quality Court, Chancery Lane, London, W.C. 2, Chartered Patent Agents, do hereby declare the nature of this invention and in what manner the 15 same is to be performed, to be particularly described and ascertained in and by the following statement:—

This invention relates to securing devices and more particularly to a locking 20 means comprising essentially a resilient clip which by virtue of its conformation and other characteristics is capable not only of supplanting a nut and lock washer, but has additional utility both in the 25 fixity which it lends to the parts secured together and in the ease and economy of its manufacture and use.

My invention has been conceived in the 30 solution of a particular problem, namely, that of securing choke control escutcheons to the instrument panel of a motorvehicle, and while I believe I can best illustrate and described my invention by reference to this specific problem and its solution, I 35 appreciate, and those skilled in the art will appreciate, that my invention has many applications and uses other than the specific one particularly described herein. There are countless places in the automotive field alone wherein parts may be 40 secured together by employing my invention, or obvious modifications thereof. In the application of my invention illustrated and described herein, I have shown the 45 parts to be secured together comprising a plate and a member penetrating the plate, which member it is desired to be held in fixed relation on the plate. It is to be understood that my invention is equally 50 applicable where the parts to be held together comprise a plurality of plates or members through which means such as a bolt is passed and wherein the locking

member of my invention serves the purpose heretofore served by a nut and lock washer.

As noted above, the specific problem with which I have been confronted is that of securing a choke control escutcheon to the instrument panel of an automobile. It is therefore among the objects of my invention to secure such an escutcheon by inexpensive means which may be expeditiously assembled and readily removed. Another object is to secure such an escutcheon to an instrument panel with such security that the escutcheon is held non-rotatably relative to the panel. A further object is to secure the escutcheon to the panel after the escutcheon and the whole choke assembly is in place by means which may be removed wholly laterally of the escutcheon and engaged therewith without contacting with or passing over any of the other parts of the control assembly. A further and specific object is to not only firmly secure the escutcheon to the panel but also to make the securing device self-locking so that it will remain in operative position until manually and forcibly removed. A further object is to provide locking means which while being assembled will have a "feel" recognizable by the operator or mechanic which would indicate to him that the assembly is complete and the parts locked with relation to each other.

Other objects include the provision of sharpened down-turned projections which will gouge and engage the plane metallic surface of one of the members to be locked; the formation of the clip in U-shape whereby the legs of the U may twist relative to the base as well as bend when the clip is applied thereby permitting the employment of stout metal of great resilience; and the provision of means in the clip by which it can be readily engaged for application or removal.

According to the present invention a locking or securing device is provided comprising a resilient clip having a base portion adjacent the end of the clip, a raised central portion, a slot open at one end, a seat portion adjacent the slot and

adapted to engage a member to be locked, and a rib or ridge for retaining the clip in engagement with the member.

A depressed seat is formed in the raised 5 portion of the clip and the base portion has an upturned edge for engagement with applying and removing tools.

A preferred embodiment of the invention is illustrated by way of example on 10 the accompanying drawings wherein.

Fig. 1 is a partially broken assembly illustrating the choke control secured to the instrument panel in assembled position;

15 Fig. 2 is a perspective view of the resilient locking member;

Fig. 3 is a top plan view of the resilient locking member;

Fig. 4 is a bottom plan view thereof;

20 Fig. 5 is a side elevation of a locking member in engagement with the escutcheon and the panel;

Fig. 6 is a rear elevation of the same parts;

25 Fig. 7 is a front elevation of the same parts;

Fig. 8 is a section taken along the line 8—8 of Fig. 5;

30 Fig. 9 shows the escutcheon in assembled position relative to the panel without the locking member;

Fig. 10 is a side elevation of the escutcheon taken at 90° from the view illustrated in Fig. 9; and

35 Fig. 11 is a section taken along the line 11—11 of Fig. 10.

Referring to the drawings and describing my invention and its specific aspects as applied to securing the choke control 40 escutcheon to the instrument panel of a motor vehicle, I have shown in Fig. 1 the choke control 1 including among other things the pull button 2 connected in a well known manner with a flexible wire 45 and conduit 3, all of which are assembled with an escutcheon member 4 which closely fits and passes through an aperture 5 in the instrument panel 6. Heretofore the shank of the escutcheon has been threaded 50 and such means as a nut and lock washer have been passed over the conduit 3, which may be a yard or more in length, and then threaded onto the shank of the escutcheon to secure it in fixed relation to 55 the panel.

It will be appreciated that this manner of assembly is not only tedious and expensive but also that the rotation of the nut on the shank of the escutcheon tends 60 to rotate the escutcheon in the course of its assembly. It will also be appreciated that rotation of the escutcheon must be resisted, because in many instances the choke button bears a sign which would be 65 illegible if rotated from upright position.

In place of the nut and lock washer which has heretofore been used and constituting a vast improvement thereover, I provide simply a locking member 7 which engages the shank of the escutcheon and which as will later appear, may be very readily assembled by a movement parallel to the panel and transversely of the shank of the escutcheon.

Referring to Figs. 9, 10 and 11, the 70 escutcheon has an enlarged head 10, which on its inward face bears against the panel as at 11. Extending inwardly from the head is the cylindrical body or shank 12 which may if desired be reduced at its innermost end, as at 13. The shank or body of the escutcheon is preferably grooved or channeled on opposite sides as at 14, which grooves have preferably parallel bases and parallel top and bottom sides (see Figs. 9 and 11). The grooves are preferably cut so that the bottom sides will be substantially flush with or a little below the inner surface of the panel, as shown at 15 in Fig. 9.

Referring now to Figs. 2 to 4 inclusive, the locking member 7 is preferably substantially U-shaped having legs spaced apart a distance substantially equal to the distance between the bases of the grooves 95 14 in the shank of the escutcheon, and arranged to contact therewith as shown at 20 in Figs. 7 and 8 and thereby engage the escutcheon in non-rotatable relation. The locking member or clip 100 7 is preferably stamped and pressed from sheet metal and preferably given a spherical concavo-convex form with a raised substantially C-shaped rib or ridge 105 21 (see particularly Figs. 3 and 8), and with the extreme corners 22 to 25 inclusive depressed. The bottom points of the corners 22 and 23 are preferably sharpened whereby they tend to gouge the metal of the panel 6 and enter into a non-rotatable engagement with it when the locking device is forced into place as has been shown with more or less exaggeration in Figs. 5 to 8 inclusive.

The rearward edge of the clip is turned 115 up to form an upstanding flange 26 by means of which the clip can be grasped or engaged by appropriate tools to facilitate its positioning with relation to the panel and escutcheon or its removal from lock- 120 ing engagement.

Referring particularly to Figs. 2, 3 and 8, it has been mentioned above that the most highly raised portion of the clip defines a C-shaped rib or ridge 21, within 125 which and bounded by the ridge and by the inner sides of the legs of the clip are formed flat half moon shaped areas 27, shaped similarly to the upper sides of the recesses 14 and constituting seats for 130

engagement with the upper sides of the recesses as at 28 in Fig. 8 whereby once the sides of the recesses seat on the areas 27, the clip cannot be removed without 5 being forcibly distorted. It will be seen that when the clip is forced into place by a movement transversely of the shank of the escutcheon, the upper sides of the recesses 14 come into contact with the inner 10 sides of the legs of the U at about the points 29 (see Figs. 3 and 7).

The inner sides of the forward parts of the legs are preferably inclined downwardly a bit as at 30 (see Figs. 3 and 7) 15 to facilitate engagement with the shoulders of the shank and to guide the mid portion of the clip in its downward depressed movement while it is being forced transversely of the shank. It will 20 be noted that as the legs pass into the recesses and are engaged by the upper sides thereof, the clip is flattened and the legs twisted slightly, and I have found it most 25 desirable that the resiliency of the clip be such that a material pressure need be exerted to force the clip into its position of final engagement.

The clip is distorted a maximum amount in the course of its engagement 30 while the upper sides of the recesses 14 contact with the areas or points 31 where the ridge 21 merges with the inclined surfaces 30. During this period of its movement the legs of the clip are rotated 35 slightly about their longitudinal axes and their movement is provided for by reason of their initial lateral inclination as shown in Fig. 7. This lateral inclination of the clip follows from the general spherical 40 concavo-convex formation of the clip as a whole and permits the metal of the clip and particularly of the legs thereof to spring or give in two directions. As the clip is forced transversely of the shank 45 while the points 31 engage the upper sides of the recesses 14, the points or parts of the clip engaging the surface of the panel are spread a maximum distance from each other and also forced into scoring contact 50 with the face of the panel. When the clip has been moved into full engagement, the end of the slot will contact with the cylindrical face of the shank and the points 31 will have snapped past or will 55 snap beyond and upwardly from the level of the upper sides of the recesses 14, thereby permitting the upper sides of the recesses 14 to fully engage the flat seats 27 of the clip whereby the clip is securely held fixed in relation to the shank of the 60 escutcheon.

As mentioned above, while the clip is being forced into engagement, it is distorted a maximum amount while the 65 points 31 are engaging the upper sides

or shoulders of the recesses 14 and during this period of its movement, the points 22 to 25 or other parts engaging the panel are spread a maximum distance from each other and the points 22 and 23 form or scratch grooves in the path of movement of the clip on the face of the panel. After the points 31 pass beyond contact with the upper sides of the recesses 14; and the mid portion of the clip snaps upwardly, the points 21 to 25 are permitted to move toward each other slightly and at least part of the movement of the points 22 and 23 is lateral of the grooves which have been scored in the face of the panel with the result that these points, further cut the face of the channel and tend to establish themselves in the surface of the panel in a manner which very effectively resists both lateral and rotational movement. The clip being resilient exerts a constant force, urging these points into the face of the panel and also forcing the head of the escutcheon with an equal force into contact with the opposite face of the panel.

I prefer as stated above that the corner points 22 and 23 at the rear of the clip have sharp down-turned points for scoring the face of the panel. The forward corners 24 and 25 however are preferably sharp or rounded depending on the hardness or softness of the surface of the panel. In any event it is preferable that the forward panel contacting 100 points be of such character that they primarily aid in slipping the clip into place. As a secondary consideration they may be sharpened to aid the rearward points in gripping the panel when its surface is so hard that relatively little scoring by the forward points will not delay or hinder the assembly.

It will be seen from the foregoing that while I have illustrated and described a preferred form of my invention and spoken particularly of the choke control escutcheon and the panel to which it is secured, and while I have illustrated and described a preferred form of clip or locking device for holding these parts together, that my invention has many uses and applications beyond the one described in detail herein. It will be appreciated that this clip can be used to secure a bolt 110 passing through any number of members and that in instances where a single pair of recesses might not be flush with the surface of the member through which the bolt extends, it is then entirely feasible 115 to provide a plurality of recesses spaced longitudinally and disposed at 90° from each other along the shank of the bolt so 120 that the clip might enter the most desirable 125 pair, depending on the thickness of 130

the members through which the bolt passes. In view of the foregoing, I do not care to be limited to the particular form or application of my invention illustrated and described herein, or otherwise in the scope of my patent other than by the claims appended hereto when interpreted in the light of the existing state of the art and given the range of equivalents 10 to which they are entitled.

Having now particularly described and ascertained the nature of my said invention, and in what manner the same is to be performed, I declare that what I claim 15 is:—

1. A locking or securing device comprising a resilient clip having a base portion adjacent the end of the clip a raised central portion, a slot open at one end, a 20 seat portion adjacent the slot and adapted to engage a member to be locked and a rib or ridge for retaining the clip in engagement with the member.
2. A locking or securing device according to claim 1, in which a depressed seat 25 is formed in the raised portion of the clip.
3. A locking or securing device according to claim 1, in which the base portion 30 has an upturned edge for engagement with applying and removing tools.
4. A locking or securing device according to claim 3 comprising a substantially U-shaped clip in which the portion of 35 the clip forming the base of the "U" has sharply down-turned and pointed corners at its ends.
5. A locking or securing device, according to claim 1, in which the clip is substantially U-shaped and provided with a substantially C-shaped ridge and depressed flat areas between the ridge and the inner edges of the legs of the "U".
- 45 6. A locking or securing device according to claim 1, in which the base portion is provided with at least one sharp projection which is adapted to score the surface engaged by the clip.
- 50 7. A locking device according to any one of the preceding claims comprising a resilient U-shaped clip having a central zone struck up into a spherically concavo-convex portion lying above the plane defined by the extreme corners of said clip, said struck-up portion having a central area lying in a plane parallel to the plane of said corners.
- 55 8. A locking device comprising in combination a member adapted to be secured in an apertured plate and having an enlarged head for engaging one face of the plate, a recess adjacent the other face of

the plate and presenting a surface substantially parallel thereto, and an arched resilient locking member, said member having a slot, a raised central portion adjacent the slot and adapted to engage the parallel surface of said recess, base portions adapted to engage a flat surface, and a rib or ridge adjacent the slot and adapted to engage the said member. 65

9. A locking device according to claim 8, in which the member to be secured in the plate is cylindrical and has a recessed shank, and the resilient locking member for securing said plate and member together comprises a resilient U-shaped clip with a raised middle portion resiliently urged into contact with the walls of the recesses of the shank and depressed exterior portions engaging the surface of the plate at points, at least one formed with a sharp projection to score the surface and form a groove in which the point is held in non-rotatable relation to said surface. 70

10. A locking device comprising a member having an enlarged head adapted to be secured in a plate, said member having a shank extending through an aperture in said plate and having channelled recesses adjacent the surface of said plate with substantially parallel bases and parallel sides lying parallel to the plane of said plate with the upper of said sides spaced therefrom, and a resilient locking device for securing said member in fixed relation to the plate comprising a U-shaped clip having parallel legs engaging the bases of the recesses, said clip being generally spherically concavo-convex and engaging the plate at least at spaced points on its periphery, said clip having a raised middle portion in substantially the 95 form of a C surrounding the shank and defining with the inner edges of the legs substantially half-moon like flat areas constituting seats resiliently engaging the upper side walls of the recesses, said raised 100 C-shaped portion terminating adjacent the edges of the legs adjacent the seat portions and above the seat portions whereby when the legs of the clip are forced through the recesses the clip is depressed 105 a maximum amount when the raised portions engage the upper side walls of the recesses and is permitted to snap back to a less distorted position when the flat seats engage the upper side walls of the 110 recesses. 115

11. A locking device having its parts constructed, arranged and adapted to operate substantially as hereinbefore described with reference to the accompanying drawings for the purpose specified. 120 125

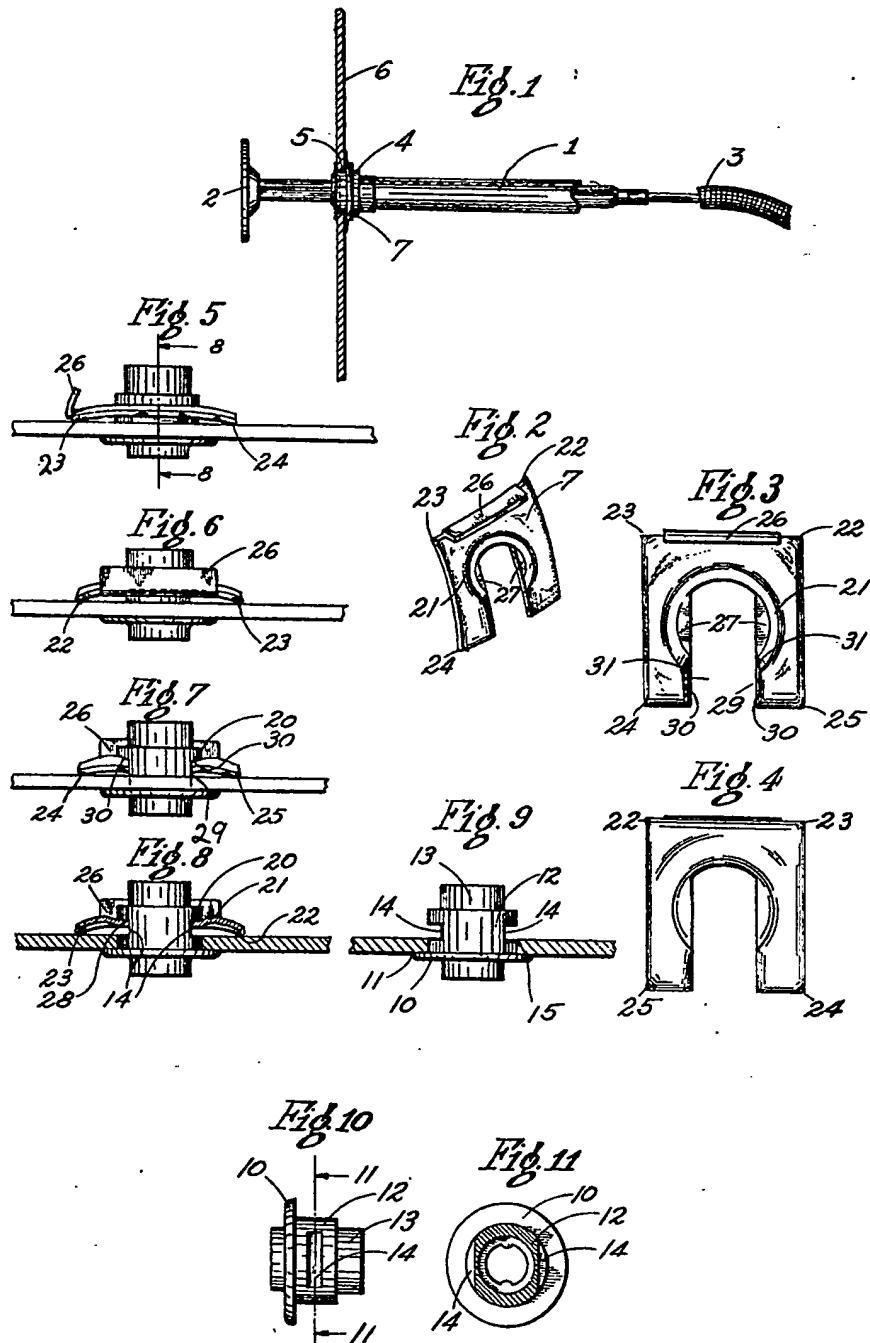
Dated the 3rd day of September, 1932.

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Redhill: Printed for His Majesty's Stationery Office, by Love & Malcomson, Ltd.—1938.

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